



DECLARATION OF COMPLIANCE ON MATERIALS AND ARTICLES INTENDED TO COME INTO CONTACT WITH FOOD (FCM)

R.P.E. S.r.l. as a business operator for FCM products, declares under its responsibility that F31 Cartridge products, in the following version:

- F31 cartridge in PA natural
- F31 cartridge in PPSU
- F31 cartridge in PC
- F31 cartridge in PEI
- F31 cartridge in POM
- F31 cartridge in PPS



are compliant to the following European Regulations:

- **Regulation (EC) no 1935/2004 of the European Parliament and of the Council of 27 October 2004** on materials and articles intended to come into contact with food
- **Commission Regulation (EU) No 10/2011 of 14 January 2011**, up to **regulation (UE) n. 2020/1245 of 2 September 2020** on plastic materials and articles intended to come into contact with food
- **Commission Regulation (EC) No 2023/2006 of 22 December 2006** on good manufacturing practice for materials and articles intended to come into contact with food

And to the following Italian laws:

- **Ministerial Decree 21 March 1973 and following revisions and amendments**
Disciplina igienica degli imballaggi, recipienti, utensili, destinati a venire in contatto con le sostanze alimentari o con sostanze ad uso personale.

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The F31 cartridges have been tested under specific product conformity conditions by a third Lab accredited by Accredia, and **all the results show values under the permitted limits specified by applicable laws.**

The test conditions used for the global and specific migrations test are:

Material type	Contact time	Temp.	Simulant
Rubber	1 h -3 subsequent attacks	100 °C	Acetic acid 3% Ethanol 10%
Steel	1 h -3 subsequent attacks	100 °C	Acetic acid 3% Ethanol 10%
Plastic	1 h -3 subsequent attacks	100 °C	Acetic acid 3% Ethanol 10%

The F31 Cartridges are therefore suitable for contact with aqueous food, acids, alcohol and for dairy products for which simulants A and B are to be used - as defined by Ministerial Decree no. 388 of 22 July 1998, Annex I, Chap. I.)

Appropriate documentation is available to demonstrate such compliance. That documentation is made available to the competent authorities on demand.

Regarding technical specs and limitations please refer to the specific TDS - technical data sheet. It is recommended to use the product under the guaranteed specs; every other use is not guaranteed by RPE.

We remind that our products have to be washed and sanitized properly before the intended use.

Carbonate (CO),
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